



Dart Hawkesbury
1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada
Tel (613) 632-5200

Purchasing Receipts

PO No	Supplier	Line Item No	Rel No	Terms	Purchased Item	Description	For Part No	Project	Equipment ID	Order Qty	Due Date	Received Quantity	Accounting Job No	Serial No	Status	Receive Date	Price/Unit	Aging Days	Past Due	Total	Supplier Name
PO37094	EAS001-VU	2	1	Net 30	M304TS0.500W.049	Square Tubing : MATERIAL: AISI 304/316 SEAMLESS STAINLESS STEEL SQUARE TUBING AS PER ASTM A554 MILL FINISH OR ASTM A269 MILL FINISH				600	11/15/2017	575		S010115	Stock	11/15/2017	\$ 6.55 / ft	0		\$3,766.25	Eagle Stainless
Total:										600		575								\$3,766.25	

Plex 11/15/2017 10:45 AM Dart.Plouffe.Sonia



EAGLE STAINLESS

Tube and Fabrication, Inc. 10 Discovery Way Franklin Industrial Park Franklin MA 02038

Tel: 800-528-8650 , 508-528-8650 Fax: 800-520-1954 , 508-520-1954 Email: eagle@eagletube.com Web: www.eagletube.com

Packing List

Bill Dart Aerospace, Ltd.

To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship Dart Aerospace, Ltd.

To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

PO Number: PO37094

Shipment No: 135240

Shipment Date: 11/08/17

Order Number: 139891

Order Date: 07/18/17

Customer Code: 000000001912

Phone: (613) 632-5200

Terms: Net 30 Days

Ship Via: SEE BELOW

Quantity				Unit	Description	Job Number
Open	Shipped	Back Ord	Canceled			
1,802	575	1,227		FT	1912-SQ0500049T304 T304 Smls Square Tubing .500" x .500" x .049" Wall x (XX - 117" + .500"/-000 Lengths.) As Drawn Temper. Chem to ASTM A269. Certs Required. Package to Protect. NOT an Aerospace Application... NOT Defars Material - Chantal Lavoie 12/02/15.) SHIP VIA Journey Freight on account number cu 103666... Call Alex Smith at 1-888-633-1252 or email: asmith@journeyfreight.com. when ready...	139891-01

SOA 11-15

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M304T50.500W.049
 DATE: NOV 30 2017

PO / BATCH NO.: 037094/5010115

MATERIAL CERT REC'D: yes
 QUANTITY RECEIVED: 575'
 QUANTITY INSPECTED: 575'
 QUANTITY REJECTED: 0

THICKNESS ORDERED: _____
 THICKNESS RECEIVED: _____
 SHEET SIZE ORDERED: N/A
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="radio"/> N	
CORRECT FINISH	<input checked="" type="radio"/> Y N	
CORROSION	Y <input checked="" type="radio"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="radio"/> Y N	
CORRECT MATERIAL PER M-DRAWING	<input checked="" type="radio"/> Y N	<u>Astm A269</u>
CORRECT THICKNESS	<input checked="" type="radio"/> Y N	
PHOTO REQUIRED	Y <input checked="" type="radio"/> N	
CORRECT REF # TO LINK CERT	<input checked="" type="radio"/> Y N	<u>Heat # 624005 - 547220</u>
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="radio"/> Y N	
CORRECT M# ON THE MATERIAL	<input checked="" type="radio"/> Y N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="radio"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="radio"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)	
INSPECTED BY: <u>[Signature]</u>	DAS 9 9-8-17	SIGNED OFF BY: _____	
DATE: <u>NOV 30 2017</u>		DATE: _____	

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



PURCHASE MATERIAL: AISI 304/316 STAINLESS STEEL SQUARE TUBING

FINISH: ASTM A554 MILL FINISH
OR ASTM A269 MILL FINISH

WHERE: A.AAA = WIDTH IN INCHES
.TTT = WALL THICKNESS IN INCHES

PART NUMBER: M304TS | A.AAA | W | .TTT
| WIDTH | WALL |

PART NUMBER: EG. 0.75" X 0.75" X 0.049 WALL = M304TS0.750W.049

RELEASED
R 2014-05-26

D	"SEAMLESS" REMOVED FROM PURCHASE MATERIAL SPECIFICATION (SEE NCR14-3818)				DB	14.05.20
C	"SEAMLESS" ADDED TO PURCHASE MATERIAL. ASTM A269 ADDED TO FINISH. REASON: SPEC ADDED FOR 1/2" TUBING				AJS	09.10.16
B	DRAWING MOVED TO "B" SIZE BORDER. FINISH ADDED (SEE NCR 08-045 FOR DETAILS).				AJS	08.08.28
A	NEW ISSUE				DS	01.06.08
REV.	DESCRIPTION				BY	DATE
DESIGN	DS		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA			
DRAWN	DB					
CHECKED	DB					
MFG. APPR.	DB					
APPROVED	DB					
DE APPR.	DB		DRAWING NO. M304TS		REV. D	
TITLE			304/316 SQUARE TUBING		SHEET 1 OF 1	
DATE 14.05.20			304/316 SQUARE TUBING		SCALE NONE	
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EAGLE STAINLESS

Tube and Fabrication, Inc

Franklin Industrial Park 10 Discovery Way Franklin, MA 02038

Telephone: (508) 528-8650 or (800) 528-8650 Fax: (508) 520-1954 or (800) 520-1954 Website: www.eagletube.com Email: info@eagletube.com

MATERIAL TEST REPORT CERTIFICATE OF CONFORMANCE

SOLD TO: Dart Aerospace, Ltd.

DATE: 11/8/2017

ADDRESS: 1270 Aberdeen Street

PURCHASE ORDER: PO37094

Hawkesbury ON K6A 1K7

OUR ORDER#: 139891

PART # N/A

REVISION: N/A

HEAT #: 624005

SOURCE: 50-56598-08-17

ITEM: .500 X .500 X .049 WALL T304/304L SMLS

Spec: ASTM A269-15a CHEMISTRY ONLY

Temper: AS DRAWN

Quantity: 400 **Units:** FT

C: .006	Ti: -	Yield (PSI): -
Si: .462	Cb: -	Tensile (PSI): -
Mn: 1.109	Ta: -	Elong. (% IN 2'') -
P: .030	Fe: balance	Hardness (Rockwell): -
S: .004	Cu: .35	Flattening: -
Ni: 8.94	Al: -	Flaring: -
Cr: 18.30	N: .032	Rev F/B: -
Mo: .314	Co: .149	Flange: -
Misc Chem 1: -		Int C/E: -
Misc Chem 2: -		Eddy Current: -
Misc Chem 3: -		Hydrostatic: -
		Grain Size: -

Note 1: MELT: FRANCE

Note 2: MFG: USA

Note 3: MERCURY FREE

Comments:

Conforms to all drawing and/or specifications requirements. To the best of our knowledge the material is mercury free and compliant with Directive 2011/65/EC and 2006/122/ECOF regarding the Restriction of Hazardous Substances (RoHS), and is conflict free per Dodd-Frank section 1502. By the definitions provided in Article 3 (3) of the REACH regulation, the material(s) are considered "articles," and do not contain substances "intended to release" under normal circumstances and as such, the registration requirements of Article 7(1) do not apply. Reports governing this material are on file.

Paulette Cartier

EAGLE STAINLESS TUBE AND FABRICATION INC.
Paulette Cartier
Quality Assurance Manager

AA

11/8/2017

Int.

Date



EAGLE STAINLESS

Tube and Fabrication, Inc

Franklin Industrial Park 10 Discovery Way Franklin, MA 02038

Telephone: (508) 528-8650 or (800) 528-8650 Fax: (508) 520-1954 or (800) 520-1954 Website: www.eagletube.com Email: info@eagletube.com

MATERIAL TEST REPORT CERTIFICATE OF CONFORMANCE

SOLD TO: Dart Aerospace, Ltd.
ADDRESS: 1270 Aberdeen Street

DATE: 11/8/2017

PURCHASE ORDER: PO37094

OUR ORDER#: 139891

Hawkesbury ON K6A 1K7

PART # N/A

REVISION: N/A

HEAT #: 547220

SOURCE: 50-56598-08-17

ITEM: .500 X .500 X .049 WALL T304/304L SMLS

Spec: ASTM A269-13a

Temper: AS DRAWN

Quantity: 175 **Units:** FT

C: .012	Ti: -	Yield (PSI): -
Si: .137	Cb: -	Tensile (PSI): -
Mn: 1.527	Ta: -	Elong. (% IN 2'') -
P: .013	Fe: balance	Hardness (Rockwell): -
S: .007	Cu: .059	Flattening: -
Ni: 8.88	Al: -	Flaring: -
Cr: 19.04	N: .053	Rev F/B: -
Mo: .098	Co: .025	Flange: -
Misc Chem 1: -		Int C/E: -
Misc Chem 2: -		Eddy Current: -
Misc Chem 3: -		Hydrostatic: -
		Grain Size: -

Note 1: MELT: SWEDEN

Note 2: MFG: USA

Note 3: MERCURY FREE

Comments:

Conforms to all drawing and/or specifications requirements. To the best of our knowledge the material is mercury free and compliant with Directive 2011/65/EC and 2006/122/ECOF regarding the Restriction of Hazardous Substances (RoHS), and is conflict free per Dodd-Frank section 1502. By the definitions provided in Article 3 (3) of the REACH regulation, the material(s) are considered "articles," and do not contain substances "intended to release" under normal circumstances and as such, the registration requirements of Article 7(1) do not apply. Reports governing this material are on file.

Paulette Cartier

EAGLE STAINLESS TUBE AND FABRICATION INC.
Paulette Cartier
Quality Assurance Manager

AA 11/8/2017
Int. Date



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO37094

Purchase Order Date 7/18/2017 12:00:35 PM
PO Print Date 7/18/2017

Page Number 1 of 2

Order From :

VU-EAG001

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

EAGLE STAINLESS
10 DISCOVERY WAY
FRANKLIN, MA
US

E-MAILED
JUL 18 2017

Contact Name

Vendor Phone

800 528 8650 Ext.800 520 1954

Buyer

Chantal Lavoie

Customer POID

Customer Tax #

10127-2607

Terms

Net 30

Currency

USD

FOB

Destination-Collect

Ship To Contact

Ship To Phone

Ship Via:

Ship Acct:

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
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1	M304TS0.500W.049	Square Tubing	10/18/2017 Yes 10/18/2017		600.00	\$6.55	\$3,930.00
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MATERIAL: AISI 304/316 SEAMLESS STAINLESS STEEL SQUARE TUBING AS PER ASTM A554 MILL FINISH OR ASTM A269 MILL FINISH

Line Total: \$3,930.00

2	M304TS0.500W.049	Square Tubing	11/15/2017 Yes 11/15/2017		600.00	\$6.55	\$3,930.00
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MATERIAL: AISI 304/316 SEAMLESS STAINLESS STEEL SQUARE TUBING AS PER ASTM A554 MILL FINISH OR ASTM A269 MILL FINISH

Line Total: \$3,930.00

3	M304TS0.500W.049	Square Tubing	12/14/2017 Yes 12/14/2017		600.00	\$6.55	\$3,930.00
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MATERIAL: AISI 304/316 SEAMLESS STAINLESS STEEL SQUARE TUBING AS PER ASTM A554 MILL FINISH OR ASTM A269 MILL FINISH

PO Instructions: DELIVERY DATE TBD
QUOTE NO 978004

Note:

7/18/2017



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO37094**

Purchase Order Date 7/18/2017 12:00:35 PM
PO Print Date 7/18/2017

Page Number 2 of 2

Order From :

VU-EAG001

EAGLE STAINLESS
10 DISCOVERY WAY
FRANKLIN, MA
US

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone

800 528 8650 Ext.800 520 1954

Ship To Contact

Ship To Phone

Ship Via:

Ship Acct:

Buyer

Customer POID

Customer Tax #

Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30

USD

Destination-Collect

Line Total: \$3,930.00

4	M304TS0.500W.049	Square Tubing	1/17/2018	600.00	\$6.55	\$3,930.00
			Yes	f		
			1/17/2018			

MATERIAL: AISI 304/316 SEAMLESS STAINLESS STEEL SQUARE TUBING AS PER ASTM A554 MILL FINISH OR ASTM A269 MILL FINISH

Line Total: \$3,930.00

5	71401-45	PROCUREMENT QUALITY CLAUSES	10/18/2017	1.00	\$0.00	\$0.00
			No			
			10/18/2017			

Procurement Quality Clauses

A005 right of entry

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification (as applicable)

A026 certification of material conformance

A041 quality management system

A042 dart notification by supplier

A043 retention of quality document

Line Total: \$0.00

PO Total: \$15,720.00

PO Instructions: DELIVERY DATE TBD
QUOTE NO 978004

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr: 1

Change Date: 7/18/2017